

CLAIMS

- Sub A1
1. A semiconductor device comprising:  
a channel of a first conductive type formed on  
a surface layer of a semiconductor substrate;  
5 a source and a drain of a second conductive type  
formed on both sides of the channel;  
a gate insulation film with a first relative  
permittivity formed at least on said channel directly  
or through a buffer insulation film;  
10 a gate electrode formed on said gate insulation  
film; and  
a side insulation film formed at least on a side  
of said gate insulation film and having a second  
relative permittivity which is smaller than the first  
15 relative permittivity, wherein  
when assuming that an area of said gate insulation  
film, which is adjacent to said surface layer on a gate  
electrode side, is S1, and an area thereof, which is  
adjacent to said surface layer on said channel side, is  
20 S2, the area S1 is larger than the area S2.
2. The semiconductor device according to claim 1,  
wherein the first permittivity is 20 or more.
3. The semiconductor device according to claim 1,  
wherein the area S2 is 1.5 times or more as large as  
25 the area S1.
4. The semiconductor device according to claim 1,  
wherein, a width of said gate insulation film on the

channel side is smaller than a width of said gate insulation film on the gate electrode side in a length along a channel width direction of said gate insulation film.

5            5. The semiconductor device according to claim 1, wherein a sectional shape along a direction of the source-drain of said gate insulation film is one of tapered shape, a trapezoid, a sector, and a stair.

Sub A2  
10            ~~6. The semiconductor device according to claim 1, wherein a sectional shape along a direction of the source-drain of said gate insulation film from the gate electrode to the predetermined distance is a rectangle, and is one of a tapered shape, a trapezoid, a sector, and a stair on channel side therefrom.~~

15            7. The semiconductor device according to claim 1, wherein said first gate insulation film is a high dielectric film or a ferroelectric film including a composition or an element of one of  $\text{Ta}_2\text{O}_5$ ,  $\text{Sr}_2\text{Ta}_2\text{O}_7$ ,  $\text{TiO}_2$ ,  $\text{SrTiO}_3$ ,  $\text{BaTiO}_3$ ,  $\text{CaTiO}_3$ ,  $\text{Ba}_x\text{Sr}_{1-x}\text{TiO}_3$ ,  $\text{PbTiO}_3$ ,  $\text{PbZr}_x\text{Ti}_{1-x}\text{O}_3$ ,  $\text{SrBi}_2\text{Ta}_2\text{O}_9$ ,  $\text{SrBi}_2(\text{Ta}_x\text{Nb}_{1-x})_2\text{O}_9$ , or  $\text{Bi}_2(\text{Ta}_x\text{Nb}_{1-x})\text{O}_6$ .

20            8. The semiconductor device according to claim 1, wherein said buffer insulation film includes one of  $\text{SiO}_2$ ,  $\text{Si}_3\text{N}_4$ ,  $\text{NO}$ ,  $\text{TiO}_2$ ,  $\text{SrTiO}_3$ ,  $\text{MgO}$  or  $\text{CeO}_2$ .

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25            9. A semiconductor device comprising:  
a channel of a first conductive type formed on a surface layer of a semiconductor substrate;

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Cont.

a source and a drain of a second conductive type formed on both sides of the channel;

a gate insulation film with a first relative permittivity formed at least on said channel directly or through a buffer insulation film;

a gate electrode formed on said gate insulation film; and

a side insulation film formed at least on a side of said gate insulation film and having a second relative permittivity which is smaller than the first relative permittivity, wherein

an electric flux density in said gate insulation film on the channel side is closer than that on the gate electrode side.

10. A semiconductor device comprising:

a plurality of first MOS type transistors each comprising a first channel of a first conductive type formed on a surface layer of a semiconductor substrate, a first source and a first drain of a second conductive type formed to both sides of said first channel, a first gate insulation film with a first relative permittivity formed at least on the first channel directly or through a buffer insulation film, a first gate electrode formed on said first gate insulation film, and a first side insulation film formed at least on side of said first gate insulation film and having a second relative permittivity which is smaller than

SUB A3

the first relative permittivity; and  
a plurality of second MOS type transistors each  
comprising a second channel of a first conductive type  
formed on a surface layer of said substrate, a second  
5 source and a second drain of a second conductive type  
formed on both sides of said second channel, a second  
gate insulation film with the first relative  
permittivity formed at least on said second channel  
directly or through a buffer insulation film, a second  
10 gate electrode formed on said second gate insulation  
film, and a second side insulation film formed at least  
on side of said second gate insulation film and having  
a second relative permittivity which is smaller than  
the first relative permittivity, wherein

15 when a cross-section on said first channel side of  
said first gate insulation film is assumed to be S1,  
a cross-section on said first gate electrode side is  
assumed to be S2, a cross-section on said second  
channel side of said second gate insulation film is  
20 assumed to be S3, and a cross-section on said second  
gate electrode side of said second gate insulation film  
is assumed to be S4, a condition of:

$$S2/S1 > S4/S3$$

is satisfied.

25 11. The semiconductor device according to claim 10,  
wherein the first permittivity is 20 or more.

12. The semiconductor device according to claim 10,

[illegible]